

SpeedFeeder 120 T2



For handling metal parts in and around presses.

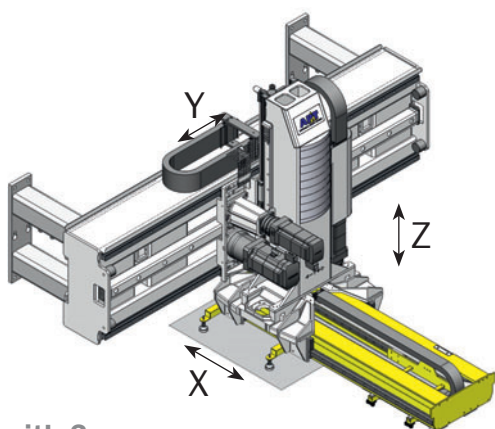
- Simple programming – **short changeover times**
- Extremely robust design – **handles heavy loads**
- Integrated vacuum system – **offers quick and safe functionality in addition to low energy costs**

SpeedFeeder 120 T2

SpeedFeeder is specially designed for quick and simple handling of metal parts in presses and other sheet metal working machines.

The standard version includes:

- Rapid gripper changing
- Integrated, energy-saving vacuum system with part monitoring
- Crossbar for mounting on press frame
- Two axes (X and Z)
- Portable control panel for Teach-in with LOGOS software



SF 120 with 3 axes

Options:

- Free programmability
- Hold-to-run device operation
- Auxiliary vacuum system
- Free I/Os
- Valve for pneumatic cylinder or magnet in gripper
- Servo-driven Y axis for shifting
- Connection to AP&T's operator's terminal for lines
- Ability to control many accessories and optional functions
- Several units (max. 4) can be connected to a common control system. This also makes it possible to synchronize axes for parallel operation.

Type	Standard stroke length			Max. gripper length	Max. handled weight
	X	Y	Z		
SF 120 T2	3,000 mm ¹ (118.1")	Option ²	700 mm ³ (27.6")	1,000 mm (39.4")	120 kg ⁴ (4.7 lbs)

¹ Max. 4,600 mm (181.1") in increments of 200 mm. ² Max. 10,000 mm (393.7") in increments of 100 mm (3.9").

³ Max. 1,000 mm (39.4") in increments of 200 mm (7.9"). ⁴ A higher load can be handled with a shorter gripper length.