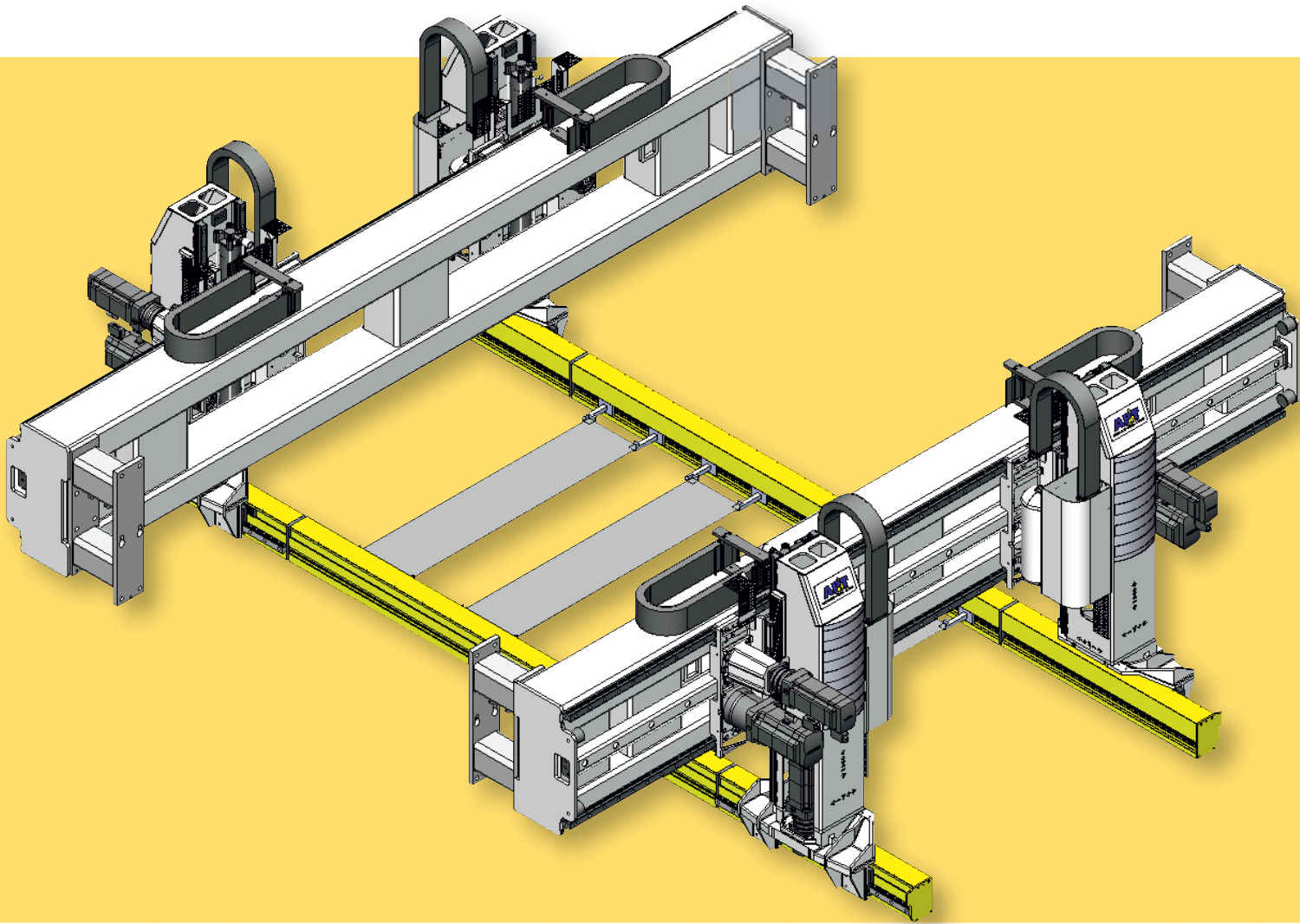


Transfer



For transfer press automation.

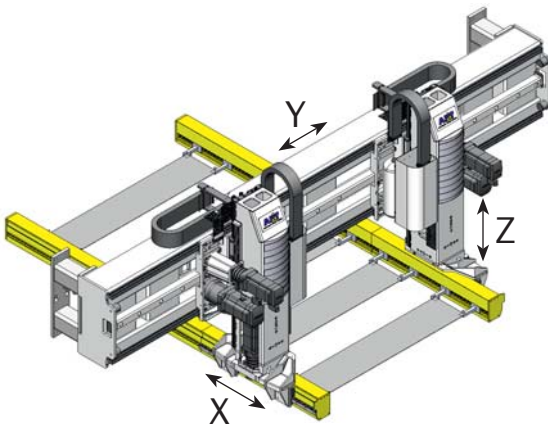
- Few mechanical parts – **easy to maintain**
- Parallel servo motor operation – **high accelerations**
- Modular design – **easy to install**

Transfer

The transfer feeder is specially designed for automating presses with tool kits in several stages.

The standard version includes:

- Rapid changing of transfer beam or gripper fingers
- Portable control panel with LOGOS software
- 16 inputs for part control
- Siemens control system with function for parallel servo motor operation
- Automatic transfer movement optimization

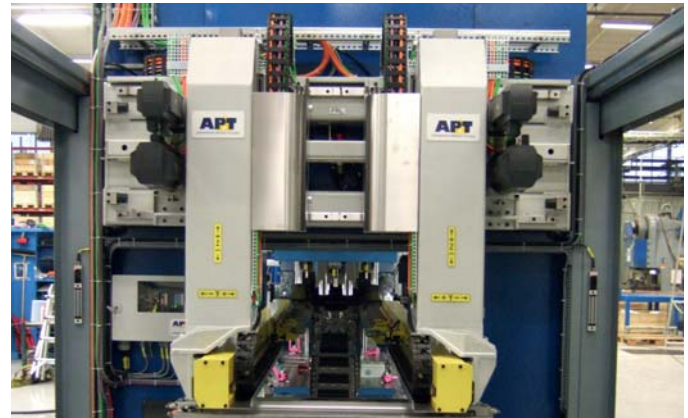


One Side Transfer

Type	Standard stroke length mm			Max. distance master - repeater mm	Max. transfer rail length mm	Max. handled weight kg
	X	Y	Z			
Traditional	1,000 ¹	2 × 400 ²	200 ³	8,000	7,000	200
One side	1,000 ¹	2 × 400 ²	200 ³	-	3,000 ⁴	80

¹ Max. 2,000 mm in increments of 100 mm. ² Max. 800 mm in increments of 100 mm. ³ Max. 1,000 mm in increments of 200 mm.

⁴ At reduced speed/acceleration.



Options:

- Extra transfer rails
- Electronic synchronization with press
- Parking function and filling/emptying function
- Hold-to-run device operation