**Blank Destacker BF**

For separating, lubricating and positioning metal blanks.

- Transport using gripper – **reliable feed process**
- Pallet right on the floor – **simplifies blank loading**
- Modular design – **easy to install**
Blank Destacker BF

The Blank Destacker is specially designed for separating, lubricating and positioning metal blanks before they are fed into a press or other sheet metal forming machine.

**The standard version includes:**

- Modular control system with PROFINET I/O
- Portable control panel with LOGOS software
- Double blank control
- Blank separation with magnets

**Options:**

- Double magazine for uninterrupted operation
- Lubrication unit
- Separation of any non-magnetic material
- Centering table with rollers for surface sensitive material
- Automatic gripper changing
- Increased material size

<table>
<thead>
<tr>
<th>Type</th>
<th>Blank max.</th>
<th>Blank min.</th>
<th>Blank thickness</th>
<th>Blank weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>Blank Destacker BF TP 40</td>
<td>$800 \times 800 \text{mm}^2$ ($31.5'' \times 31.5''$)</td>
<td>$150' \times 300 \text{mm}$ ($5.9'' \times 11.8''$)</td>
<td>0.5-8 mm ($0.02''-0.3''$)</td>
<td>25 kg ($55.1 \text{ lbs}$)</td>
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<tr>
<td>Blank Destacker BF TP 200</td>
<td>$1,400 \times 1,400 \text{mm}^3$ ($55.1'' \times 55.1''$)</td>
<td>$150' \times 300 \text{mm}$ ($5.9'' \times 11.8''$)</td>
<td>0.5-8 mm ($0.02''-0.3''$)</td>
<td>50 kg ($110.2 \text{ lbs}$)</td>
</tr>
</tbody>
</table>

1 Transport direction. Minimum size may be affected by the design of the lubrication unit. 2 Up to max. $1,400 \times 1,700 \text{mm}$ ($55.1'' \times 66.9''$). 3 Upp till max $2,500 \times 4,500 \text{mm}$ ($98.4'' \times 177.1''$).