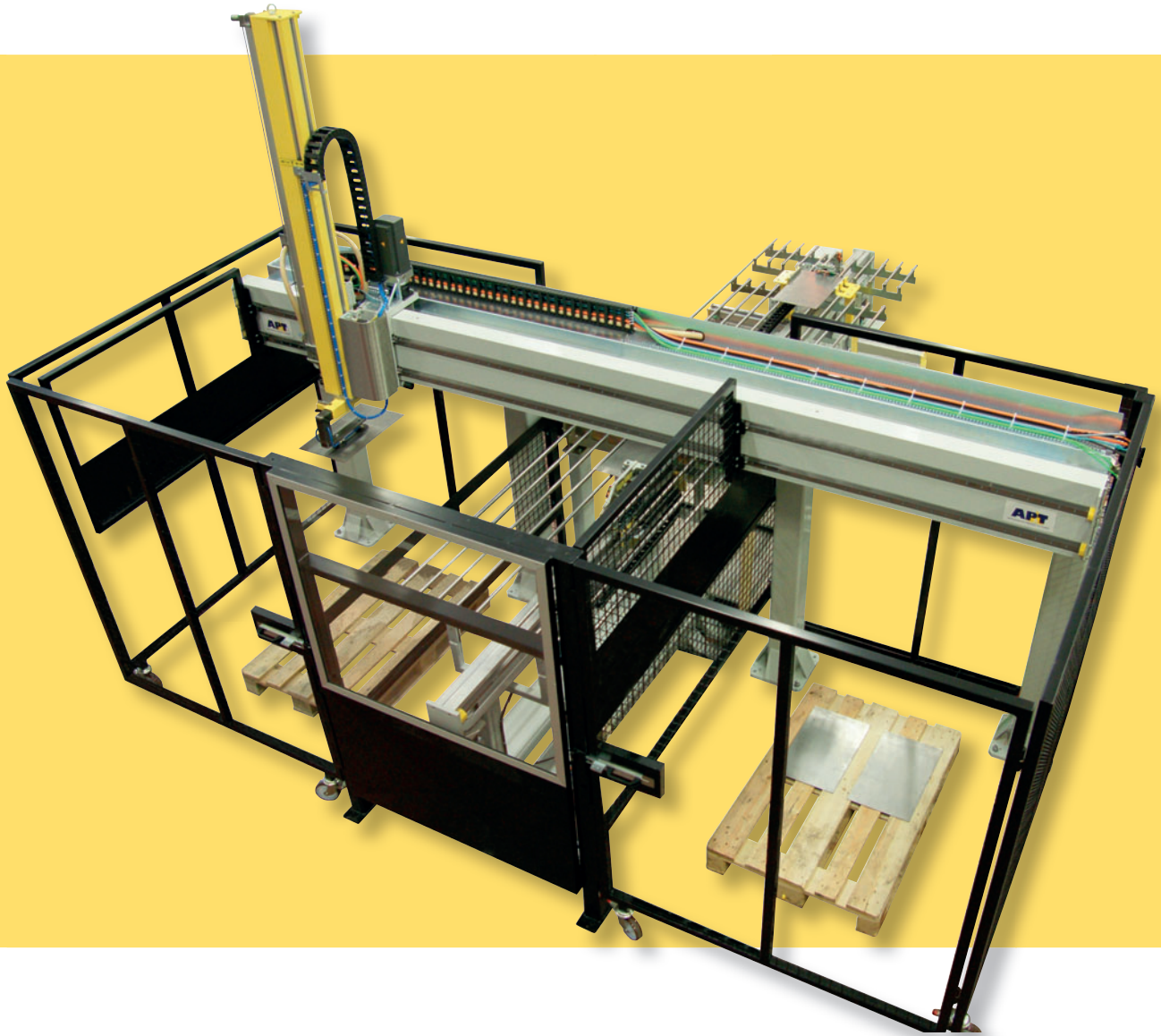


Blank Destacker BF



For separating, lubricating and positioning metal blanks.

- Transport using gripper – **reliable feed process**
- Pallet right on the floor – **simplifies blank loading**
- Modular design – **easy to install**

Blank Destacker BF

The Blank Destacker is specially designed for separating, lubricating and positioning metal blanks before they are fed into a press or other sheet metal forming machine.

The standard version includes:

- Modular control system with PROFINET I/O
- Portable control panel with LOGOS software
- Double blank control
- Blank separation with magnets



Options:

- Double magazine for uninterrupted operation
- Lubrication unit
- Separation of any non-magnetic material
- Centering table with rollers for surface sensitive material
- Automatic gripper changing
- Increased material size

Type	Blank max.	Blank min.	Blank thickness	Blank weight
Blank Destacker BF TP 40	800 × 800 mm ² (31.5" × 31.5")	150 ¹ × 300 mm (5.9" × 11.8")	0.5-8 mm (0.02"-0.3")	25 kg (55.1 lbs)
Blank Destacker BF TP 200	1,400 × 1,400 mm ³ (55.1" × 55.1")	150 ¹ × 300 mm (5.9" × 11.8")	0.5-8 mm (0.02"-0.3")	50 kg (110.2 lbs)

¹ Transport direction. Minimum size may be affected by the design of the lubrication unit. ² Up to max. 1,400 × 1,700 mm (55.1" × 66.9").

³ Upp till max 2,500 × 4,500 mm (98.4" × 177.1").